

ELCEDE GmbH

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Geschäftsführer:
Marc Butenuth

Amtsgericht Stuttgart
HRB 230541
USt-IdNr. DE 145 91 5743

ELCEDE

your complete system supplier

Used BendMate 2000 rule processing machine

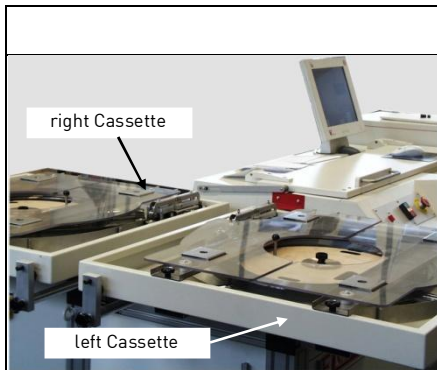




Used BendMate 2000 (built in the year 2002, approx. 1.000 hours) Contour Bender for bending and cutting automatically steel rule in 2pt or 3pt thickness from coils of 100 m 2pt or 50 m 3pt. Standard equipped for bending 2pt steel rule with VECTOVISION CNC Controller 2,5GB

39.500,00 EUR

- bending sleeve 2pt und 3pt No. 173.0204
- bending arbor 2pt No. 174.0580
- bending arbor 3pt No. 174.0581
- Rule height 23,80 mm
- Data input from the STL-Program
- Smallest angle 75°



Coil-Cassette

1 Coil-Cassette with built in rule straightener is included.

Capacity

- 1 coil 100 Meters 2pt or
- 1 coil 50 Meters 3pt

ELCEDE - No. 180.0500

ELCEDE - No. 180.0530

Right - Spare - Cassette

2.301,00 EUR

Left - Spare - Cassette

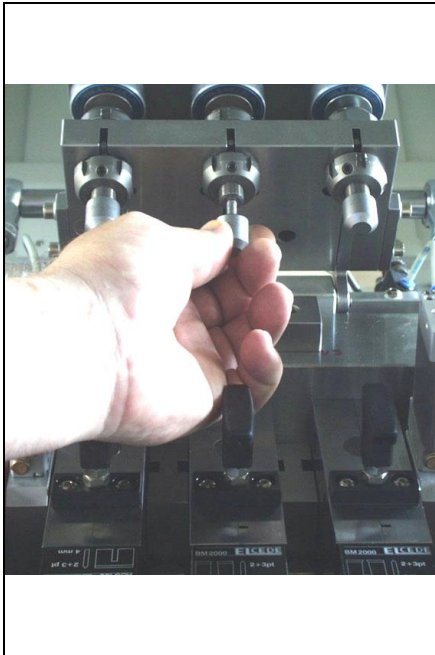
2.301,00 EUR



Tools for Cutting, Lipping and Notching

Adjustment of the 3 tools from 2pt to 3pt is automatically.

The cutting tools are manufactured for the pre-trim version

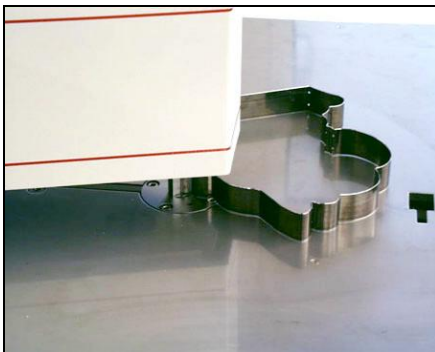


Interchangeable distance inserts for other rule heights for Cutting and Lipping

174.0209	for 23,60mm	149,00
174.0208	for 23,80mm = Standard	00,00
174.0207	for 24,00mm	149,00
174.0206	for 24,10mm	149,00
174.0205	for 26,00mm	149,00
174.0204	for 28,00mm	149,00
174.0203	for 28,60mm	149,00
174.0202	for 30,00mm Special	149,00

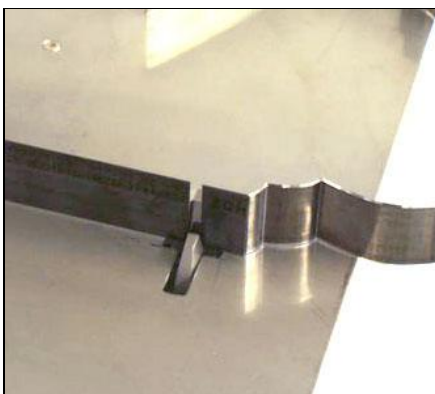
Attention:

For other rule heights than **standard** additional tools may be required for cutting and bending.



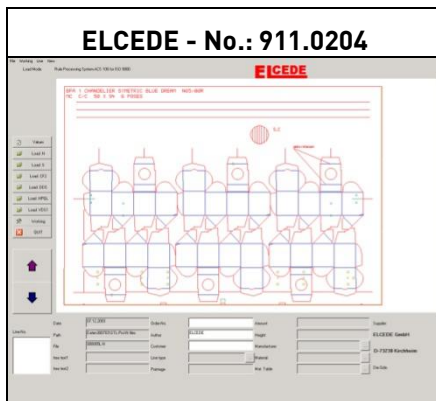
Bending

Change over from 2pt rule to 3pt rule is done by change of arbour within less than 1 minute.



Trim-Off Station

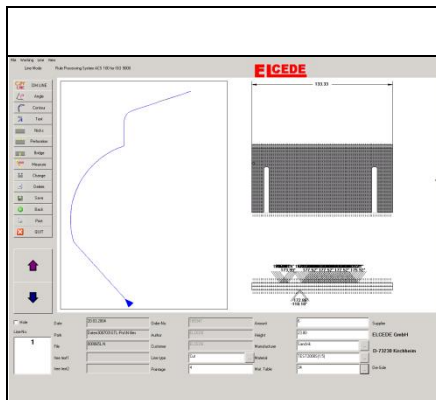
After completion of cutting, notching and bending the processed piece is separated by the trim-off cutter at its pre-trimmed cut.



STLpro - Software

1. User

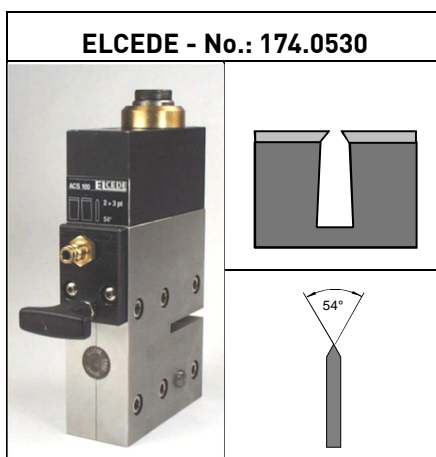
STLpro - Software for preparation of programs for **BendMate 2000**, from Version WINDOWS NT 4.0, is integrated into the system or can be interfaced with existing STL-Software.



Contour - Module

STLpro - Contour-Module for the preparation of programs for the **BendMate 2000** is supplied with the machine

Tools for Cutting and Notching



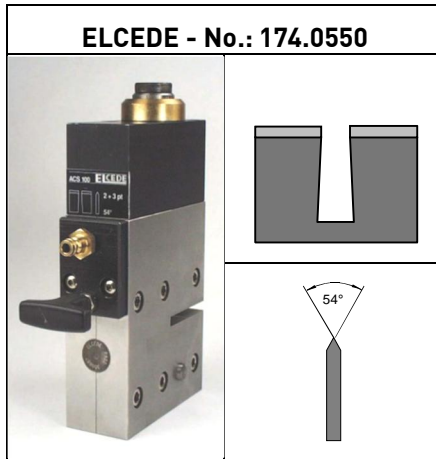
Pre-Trim Tool 2pt and 3pt

Pre-Trim Tool 54° Lipping

For Pre-Trimming of **2pt and 3pt** steel rule before bending with **BendMate 2000**

Male and female in **tungsten carbide**.

Height up to 23,80mm



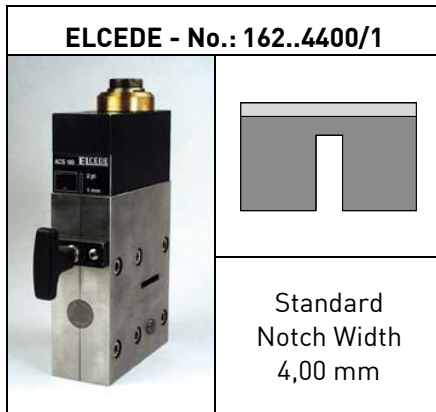
Pre-Trim Tool 2pt and 3pt

Pre-Trim Tool 54° Cutting

For Pre-Trimming of **2pt and 3pt** steel rule before bending with **BendMate 2000**

Male and female in **tungsten carbide**.

Height up to 23,80mm



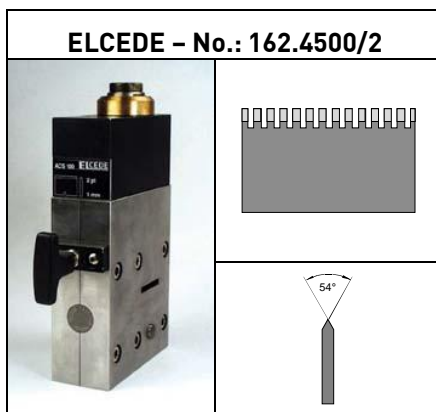
Notching Tool 2pt and 3pt

Notching Tool-

Notching of Steel Rule
for 2pt and 3pt
male and female in **tungsten carbide**.

Notching width of 4,00 mm variable in steps of
1 mm increasing width with STL Maximum height 18,50mm, min.
15,00mm

Option:



Perforation	€
<p>Perforation Tool</p> <p>Punching of perforation rule in 2pt and 3pt thickness. Smallest tooth or gap 2 mm, enlargeable in steps of 0,10 mm. Male and female in Tungsten Carbide.</p> <p>54° cutting angle is standard.</p>	6.545,00

ELCEDE - No.: 174.9999
Packing:

Packing	€
Packing and loading on truck BendMate 2000	900,00

ELCEDE - No.: 961.0155
Installation:

Installation	€
Installation and Training for BendMate 2000 3 working days, 1 Person Travelling cost and hotel cost are not included and will be charged for separately.	3.500,00

ELCEDE - No.: 961.0155
Hotel:

Hotel
Hotel costs will be charged at cost.

ELCEDE - Nr.:
Travelling cost:

Travelling cost
Based on the valid service price list.

Prices:

All prices stipulated in this quotation are net prices and relate to deliver ex work Kirchheim. The quoted currency is EURO (€)

Payment:

50% with the order 50% before shipping
-all bank charges for buyers account-

Delivery:

App. 4-6weeks after clarification of all technical and commercial details.
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Warranty:

ELCEDE grants a works guarantee of 6 month on parts on the machine with the exception of wear and tear parts as well as maintenance accessories. For computer hardware the producers warranty applies. Damages caused by negligence, the buyer will be held responsible for.
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Transport Insurance:

ELCEDE organizes a special transport insurance from their works to the site of the buyer. The cost of this transport insurance will be paid for by the buyer.

Subject to prior sale !

We refer on our General Terms and Conditions: <http://www.elcede.de/gtc.html>

Kirchheim, 02.10.2012

ELCEDE GmbH

Travelling Cost:

Travelling time and travelling cost, as well as cost for hotel during installations, training or consulting on customers site will be charged for separately according to our valid service price list.

Validity:

This quotation is valid for 4 week from the date of issue.

Enclosures:

Installation Plan

Subject to change without notice.

We refer to our general terms and conditions..

Our quotation is subject to our enclosed general terms of sale and delivery. Verbal agreements are not valid. The contract requires a written order confirmation to be effective. Any explanations, assurances, technical and/or delivery and price information given by persons not officially authorized by ELCEDE need to be confirmed in writing by ELCEDE. Any other amendments and/or additions to the contract require ELCEDE ´s written confirmation to be binding.

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ELCEDE - No.	Description	Technical Specifications
174.0000	BendMate 2000	400V ±5% 3-Phase-current, N and PE
		6,0 KVA Power consumption
		3 x 16A Fuses (C)
		Compressed air 6 bar, pre-cleaned, oilfree

Weight

1.062 Kg Gross

870 Kg Net